

PATENT PENDING

HP1505THHOLD FIXTURE KIT Includes:

- Toner Hopper Fixture
- Hole saw with stop collar (SEE “WARNING LABEL” ON HOLE SAW BAG)
- Technical Instruction Guide
- HP1505FILLPLUG (qty: 50)

Materials & Tools Needed:

- Drill
- Safety Glasses
- HP1505 Tech Guide (Tech Guide can be downloaded at www.futuregraphicsllc.com)

Photo 1



FILL PLUG

Important! Fixture must be secured to table (With screws or clamps) before using this fixture.

1. To refill an HP P1005/P1006 (CB435A) or HP P1505 (CB436A) starter cartridge, use the left drill guide. To refill an HP P1005/P1006 (CB435A) or HP P1505 (CB436A) standard cartridge, use the drill guide on the right.
2. Clamp hopper by pushing red handle down until it locks in place.

Photo 2



3. Attach hole saw shaft into drill and tighten.
4. Set drill speed to medium speed.

5. Place hole saw into guide and align with guide hole.
READ “WARNING LABEL” BEFORE PROCEEDING.

Photo 3



- 6-A. Begin drilling using light pressure to start hole (Too much pressure could cause hole saw to grab and damage the hopper).
- 6-B. Finish with slow steady motion until drill collar touches hole guide.
7. Make sure the fill hole is free of burrs.
8. Clean the hopper using dry compressed air making sure the hopper is void of plastic shavings.
9. Continue with HP1505 Technical Instructions.

Photo 4



10. Fill the toner hopper.
11. Install the fill plug.

Photo 5

