

# Rite Seal Foam Seal Installation

HP4000/2100/2200/2300/FX6/FX7, HP4100, HP4200/HP4300, EX, WX, HP5000, HP8100

## Instructions

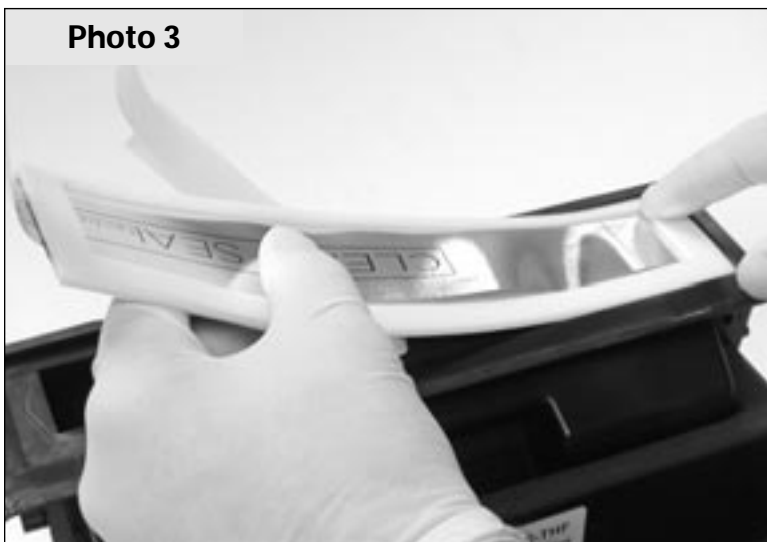
Photo 1



Photo 2



Photo 3



SILVER RITSEALS™ are premium seals with a revolutionary double ribbon reinforced design to guarantee against leakage. SILVER RITSEALS™ are designed to be completely clean when seal is removed. They leave no toner residue and are durable, tear straight every time and are simple to install. Please follow these directions for simple and correct installation of your SILVER RITSEALS™.

Split the toner hopper using the appropriate tool.

We recommend machine splitting for quality and consistency. Remove any residual toner from the hopper with a vacuum or compressed air.

Remove ALL residue of the OEM seal and foam. Clean around the hopper opening with a Q-Tip moistened with isopropyl alcohol (*Photo 1*). Allow to dry thoroughly before proceeding to the next step.

Place the hopper in a holding jig (all sizes available from Future Graphics). Make sure the bottom side of the hopper is away from you – the seal exit side is to your left (except HP5000 – to your right). Partially peel and fold back the protective release liner from the seal to expose the 3M™ adhesive (*Photo 2*).

*(It is very important that the adhesive does not come into contact with the hopper unless properly positioned.)*

Align the top right corner of the seal squarely to the hopper. Press into place (*Photo 3*).

With your right index finger, apply light pressure along the top foam while guiding the seal with your left hand. Remove remaining release liner as you go along. If a crease forms or if the seal is not positioned properly, remove it and reposition seal before applying pressure.

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**Photo 4**



Using firm, steady pressure, run the pressure roller along the perimeter of the seal (*Photo 4*).

**Photo 5**



**Note for WX:**

When installing the WX SILVER RITSEAL™, align the pins with the holes (*Photo 5*). Firmly press down on the foam at the pin locations to ensure proper adhesion.

**Please note:** If the cartridge is to be reused another cycle, be sure to remove all residue of the old SILVER RITSEAL™ prior to installing a new seal.

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