



BR1240TECHTONER

Technical Instructions	Printers	OEM Info	Tools	1
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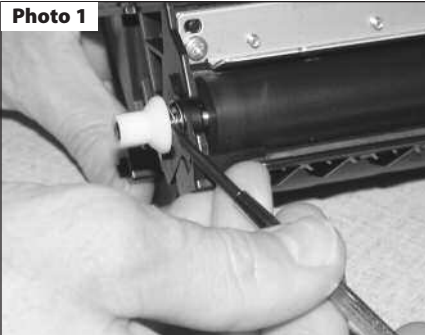
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Brother HL-1240/1440/1450/
1470N/P2500 MFP
Intellifax 4750/5750/8350P/
8750P
MFC-2500/8300/8500/8600/
8700/8750P/8750P-NLT/
9600/9650/9650N/9660/
9660N/9750/9750LT/9850/
9870/9870LT/9870NLT/9880/
9880N/P2500
PB1630/PPF4650/PPF5750

Part Number: TN430
Gram Load: 150 gms
Yield @ 5%: 3,000 pgs
Pages/Min.: 12
Resolution: 600dpi

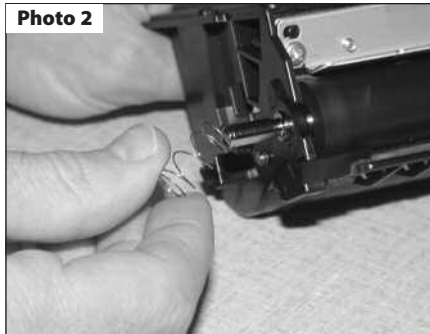
Part Number: TN460
Gram Load: 220 gms
Yield @ 5%: 6,000 pgs
Pages/Min.: 12
Resolution: 600dpi

Small Flat Blade Screwdriver
Soft Lint-Free Cloth

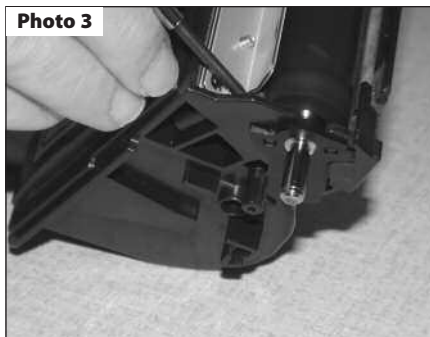


Step 1

Using a small flat blade screwdriver pry off the white plastic alignment hub, from the non-gear side of the developer roller.
(See Photo 1)



NOTE: Do not lose the tension spring that sits behind the plastic axle.
(See Photo 2)



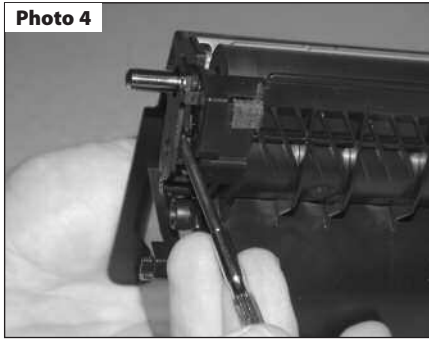
Step 2

Find and release the three (3) clips that hold the developer roller end cap to the toner hopper.
(See Photo 3)

Other Technical Instruction Guides available for this engine:
Brother HL-1240 Drum Unit Remanufacturing Instructions BR1240TECHDRUM

Notes

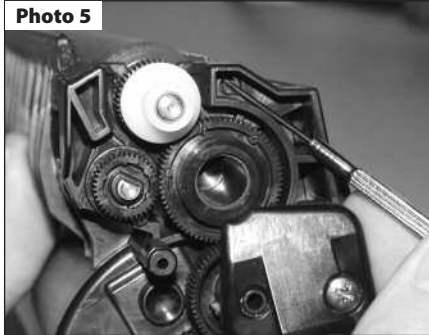
Photo 4



Step 3

Using a small flat blade screwdriver, pry the end cap off the developer roller axle.
 (See Photo 4)

Photo 5



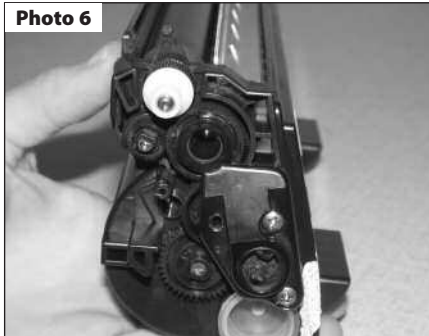
Step 4

Rotate the cartridge 180°. Just above the white plastic alignment hub on the gear side, locate a single clip that holds the developer roller end cap.

NOTE: The end cap is located between the developer roller and the side of the cartridge.

(See Photo 5)

Photo 6



Step 5

While pressing the clip in towards the developer roller, rotate the clip up towards the back of the toner hopper, until the end cap is vertical to the toner hopper.

(See Photo 6)

Photo 6



Step 6

Lift out the developer roller

(See Photo 6)

NOTE: Clean the developer roller using a dry lint free cloth. DO NOT USE any chemicals on the developer roller.

Step 7

Remove the fill plug.

Step 8

Dump out the toner from the toner hopper.

Step 9

Using dry compressed air or a vacuum, thoroughly clean out the toner hopper.

Step 10

Clean the developer blade using a dry lint free cloth.

Step 11

Reassemble cartridge in reverse order.

Step 12

Fill cartridge with toner.

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FUTURE
GRAPHICS

Brother HL-1240

ENGINE FACT SHEET



PRINTER MODEL COMPATIBILITY

PRINTER MODEL	OEM NUMBER
Brother MFC-9660N	TN-430/6300
Brother MFC-9700	TN-430/6300
Brother MFC-9750	TN-430/6300
Brother MFC-9750LT	TN-430/6300
Brother MFC-9760	TN-430/6300
Brother MFC-9800	TN-430/6300
Brother MFC-9870	TN-430/6300
Brother MFC-9870LT	TN-430/6300
Brother MFC-9870NLT	TN-430/6300
Brother MFC-9880	TN-430/6300
Brother MFC-9880N	TN-430/6300
Imagistics 1500	817-5
Imagistics 2500	817-5
Pitney Bowes 1600	817-5
Pitney Bowes 1630	817-5
Pitney Bowes 1640	817-5

FUTURE GRAPHICS PRODUCT LISTING

Product	Description	Item Number	Pack Qty.
Cartridge Tech Guide	Remanufacturing Instructions (for Drum Unit)	BR1240TECHDRUM	1
Cartridge Tech Guide	Remanufacturing Instructions (for TN-430,TN-460)	BR1240TECHTONER	1
Cover, Developer Roller	Developer Roller Cover, Plastic, Yellow	BR1240COVER	10
Drum	AEG	BR1240AEG	5/60
Toner	170 gm Bottle, TN-430 210 gm Bottle, TN-460	BR1240TNR170	10
Toner	.002 x .400 x 9.63, Fits Under Mag Roller)	BR1240TNR210	10
Toner	Bulk Bag, 22 lb Per-Fil - Box of 1, Sold per Box	BR124010KGT	1
Toner	MICR 200gm	BR1650MICR200	10

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FUTURE
GRAPHICS

Brother HL-1240

ENGINE FACT SHEET



PRINTER MODEL COMPATIBILITY

PRINTER MODEL

OEM NUMBER

Brother DCP-1200	TN-430/6300
Brother DCP-1400	TN-430/6300
Brother FAX-8350P	TN-430/6300
Brother FAX-8750P	TN-430/6300
Brother FAX-8750P NLT	TN-430/6300
Brother HL-1030	TN-430/6300
Brother HL-1230	TN-430/6300
Brother HL-1240	TN-430/6300
Brother HL-1250	TN-430/6300
Brother HL-1270N	TN-430/6300
Brother HL-1435	TN-430/6300
Brother HL-1440	TN-430/6300
Brother HL-1450	TN-430/6300
Brother HL-1470N	TN-430/6300
Brother HL-P2500	TN-430/6300
Brother Intellifax 4750	TN-430/6300
Brother Intellifax 4750e	TN-430/6300
Brother Intellifax 5750	TN-430/6300
Brother Intellifax 5750e	TN-430/6300
Brother MFC-8300	TN-430/6300
Brother MFC-8500	TN-430/6300
Brother MFC-8600	TN-430/6300
Brother MFC-8700	TN-430/6300
Brother MFC-9600	TN-430/6300
Brother MFC-9650	TN-430/6300
Brother MFC-9650N	TN-430/6300
Brother MFC-9660	TN-430/6300

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